___ Product Data ___

One-Component Low Modulus Silicone Sealant TOSSEAL817

TOSSEAL817 is a one-component, semi-flowable, neutral cure type silicone sealant that cures on exposure to atmospheric moisture at room temperature to a long-lasting silicone rubber sealant. TOSSEAL817 provides excellent adhesion to not only concrete but most construction materials and exhibits both superior high and low temperature resistance and water resistance, in addition to outstanding weatherability. The extremely low modulus characteristic of TOSSEAL817 minimizes strain on the surface of the substrate, allowing for excellent recovery from compression and extension.

TOSSEAL817 is highly suitable for application in horizontal concrete joints that are subjected to relatively high joint movement, such as the expansion joint, longitudinal and transverse joints in concrete road, pavement, warehouse and parking slab, etc.

KEY PERFOMANCE PROPERTIES

- ♦ One component, ready-to-use sealant
- ♦ Extremely low modulus
- Semi-flowable type
- Room temperature cure
- Easy gunnability over a wide temperature range
- ♦ Excellent weatherability and ozone resistance
- ♦ Excellent high and low temperature resistance
- ♦ Excellent adhesion to concrete and most construction

APPLICATIONS

- Horizontal joint sealant for use in concrete structures
 Railway, Highway, Runway
- Horizontal joint sealant for use in building floors, parking lots

TYPICAL PROPERTY DATA

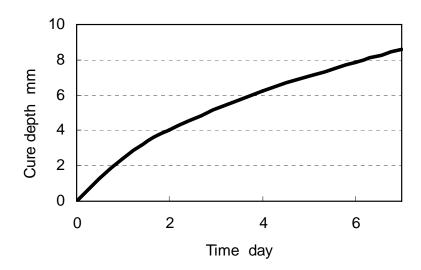
(JIS A 1439)

UNCURED PROPERTIES		
Appearance		Gray, semi-flowable paste
Specific gravity (23°C)		1.17
Tack-free time (23°C)	h	1.5
Viscosity (23°C)	Pa·s {P}	80 {800}

SHEET PROPERTIES*1		
Hardness (Type A)		5
Hardness (Type E)		22
Tensil strength	MPa {kgf/cm ² }	0.8 {8}
Elongation	%	1200
CURED PROPERTIES*2		
Substrate		Mortar ^{*3}
50% modulus	MPa {kgf/cm²}	0.08 {0.8}
Maximum tensile strength	MPa {kgf/cm²}	0.45 {4.6}
Elongation under maximum load	%	600
Elongation at break	%	600

^{*1} Cure condition: 23°C, 50%RH, 7days JIS K6301

CURING PROPERTIES (Condition: 23°C, 50%RH)



^{*2} Cure condition: 23°C, 50%RH, 14days + 30°C, 14days
*3 Primer: Tosprime C

PRIMER

Priming is necessary for good adhesion.

SUBSTRATE	PRIMER
Concrete, Tile, Mortar	Tosprime C
Glass, Metal, Painted metal	Tosprime D

Note: A preliminary adhesion test of sealant on the substrate is recommended to ascertain proper adhesion.

APPLICATION INSTRUCTIONS

♦ SURFACE PREPARATION

Substrate surface should be thoroughly cleaned with a suitable solvent such as alcohol, acetone or toluene. Do not use soap, detergent or water. Wipe the surface dry. Sealant will not properly adhere to a wet substrate.

MASKING

To obtain a neat sealant line, use masking tape to cover areas adjacent to any joints before priming.

◆ PRIMER

A preliminary adhesion test of sealant on the substrate is recommended to ascertain proper adhesion. Regarding special substrates, please contact us.

NOTICE

- Cured sealant is not flame retardant.
- ♦ Color change may occur by contact with some synthetic rubbers such as EPT or CR.
- Copper may corrode in closed condition.

HANDLING AND SAFETY

- Wear eye protection and protective gloves as required while handling the product.
- Use the product in a well ventilated area.
- ♦ In case of eye contact, immediately flush eyes well with water and contact a physician.
- Extended contact with the skin may cause irritation and should be avoided.

STORAGE

- ♦ Store in a cool and dry place out of direct sunlight.
- ♦ Keep out of the reach of children.

PACKAGING

- ♦ 600ml sausage pack available in cases of 20
- ♦ 20kg pail
- ♦ 220kg drum

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FOR INDUSTRIAL USE ONLY

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Momentive Performance Materials Japan LLC

http://www.momentive.com

Technical Answer Center (Japan): Phone: +81-276-20-6182 FAX: +81-276-31-6259 Tokyo Head Office: Phone: +81-3-5544-3111 FAX: +81-3-5544-3122