

Two Nine Six O Trading Pte Ltd

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CO. REG. & GST REG. NO: 200606876H CR NO: 76876060000Z

MAXGLUE 232 ADHESIVE

Component:	Thermoplastic
Appearance:	Light yellow to clear transparent fluid
Odour:	Mild solvent odour
Consistency:	Low viscosity
Open Time (Tack retention):	10 minutes
Resistance: (Not continuous immersion)	To moisture, non-aromatic fuels and aging.
Heat resistance:	50°C
Characteristics:	Good initial tack, fast drying, good water resistance, flexible, clear colour and low odour.
Usage:	For bonding of porous and nonporous materials e.g. paper products, hardboard, foam, leather, rubber, felt, fabric, wood, metal, cork, etc.
Tools:	Either by air spray gun or daubing by medium stiff brush, roller, and spatula.
Preparation:	It is advisable to roughen the nonporous components before apply the adhesive. Ensure all surfaces are clean, dry and free from contamination. e.g. oil, dust, paint, wax etc
Application:	Apply adhesive evenly on the surfaces to be bonded and adhere two surfaces together after 2 - 5 minutes. Lay the material under a firm pressure to ensure good contact with the adhesive.
Cleaning:	To remove wet and dried adhesive can be cleaned with most common solvent and cloth. To ensure maximum efficiency, air spray gun should be thoroughly cleaned with solvent after each use. Thinning is not recommended.
Coverage:	Depends on the porosity of the substrates and strength of adhesive bond desired, approximately 4 - 5 m ² per litre on one surface.
Package:	Available in 3.78 litre and 18 litre
Shelf Life:	Approximately 10 months in unopened containers, stored at temperature between 4 - 30°C.
Important:	Contains volatile solvents, and the containers should be tightly closed after used. If stored at low temperature, it should be allowed to reach ambient room temperature before use. Do not place under direct heat stoves/heaters or near naked flame. Keep out of reach of children.
Healthy & Safety Advice:	Ensure well ventilation in area during and after use. Avoid prolonged contact with skin barrier cream or gloves for the hands. In case contact with eyes, mouth or nose, wash thoroughly with water and obtain medical attention.